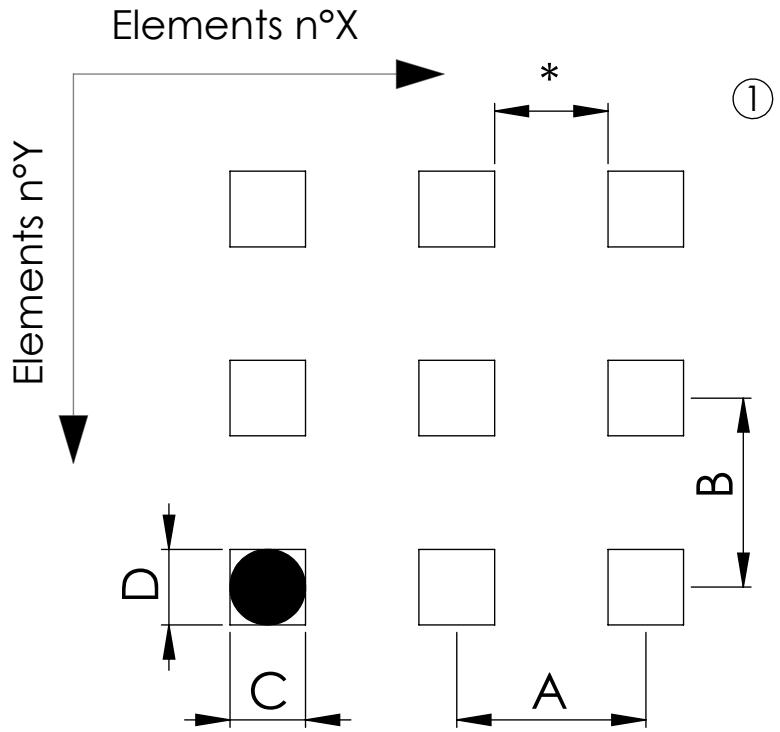
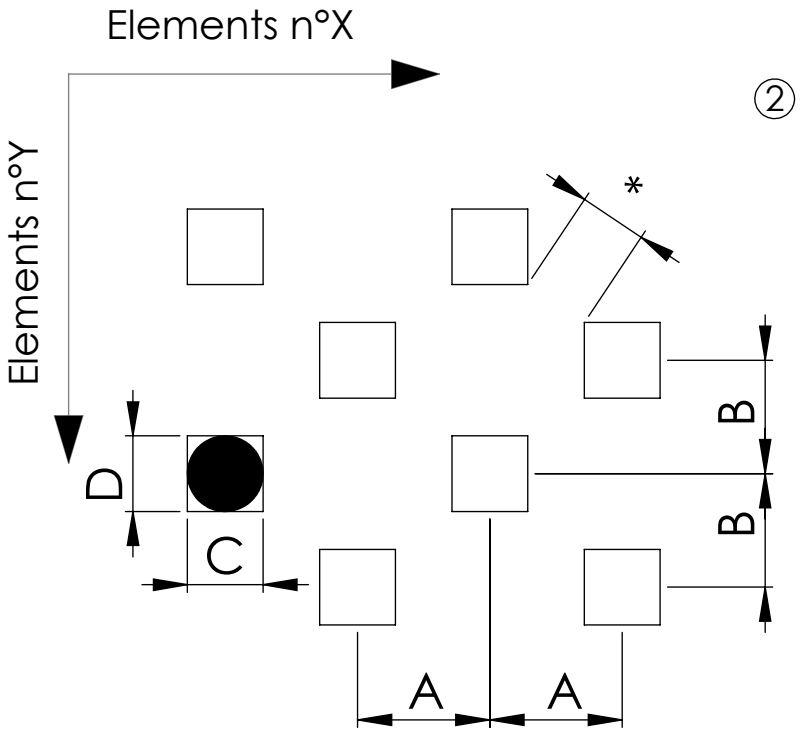
CLUSTER





PUNCH DIMENSIONS (mm)

A: .....

B: .....

C: ..... (minimum size 1.5 x thickness)

D: ..... (minimum size 1.5 x thickness)

Round: .....

Shape: .....

Pattern: 1/2

Nx: .....

Ny: .....

MACHINE MODEL: .....

MATERIAL: .....

THICKNESS: .....

* Minimum distance between rounds 2.5 thickness

If size C<30 mm example 20x3 minimum distance between shapes 3 times thickness

If size C>30 mm example 40x3 minimum distance between shapes 4 times thickness